

Product Information Sheet

EPO-TEK® TJ2139-LH Black

Date: January 2023
Rev: VII
No. of Components: Two
Mix Ratio by Weight: 100 : 5
Specific Gravity: Part A: 1.67 Part B: 1.10
Pot Life: 2.5 Days
Shelf Life- Bulk: One year at -40°C
Shelf Life- Syringe: One year at -40°C

Recommended Cure: 150°C / 1 Hour

Minimum Alternative Cure(s):

May not achieve performance properties listed below

200°C / 5 Minutes

180°C / 15 Minutes

140°C / 40 Minutes

NOTES:

- Container(s) should be kept closed when not in use.
- Filled systems should be stirred thoroughly before mixing and prior to use.
- Performance properties (rheology, conductivity, others) of the product may vary from those stated on the data sheet when bi-pak/syringe packaging or post-processing of any kind is performed. Epoxy's warranties shall not apply to any products that have been reprocessed or repackaged from Epoxy's delivered status/container into any other containers of any kind, including but not limited to syringes, bi-paks, cartridges, pouches, tubes, capsules, films or other packages.
- If product crystallizes in storage, place container in warm oven until crystallization disappears. Please refer to Tech Tip #7 on website.
- Black color is cosmetic only, and not intended to be photonic, spectral, or lampblack. All users need to confirm its opacity versus wavelength.

Product Description: A two component, low-halogen, electrically insulating die attach adhesive with long pot life.

Typical Properties: Cure condition: 150°C / 1 Hour Different batches, conditions & applications yield differing results.

Data below is not guaranteed. To be used as a guide only, not as a specification. * denotes test on lot acceptance basis

PHYSICAL PROPERTIES:			
* Color (before cure):	Part A: Black	Part B: Amber	
* Consistency:	Smooth thixotropic paste		
* Viscosity (23°C) @ 10 rpm:	25,000-35,000	cPs	
Thixotropic Index:	1.9		
* Glass Transition Temp:	≥ 100	°C	(Dynamic Cure: 20-200°C/ISO 25 Min; Ramp -10-200°C @20°C/Min)
Coefficient of Thermal Expansion (CTE):			
	Below Tg:	45	x 10 ⁻⁶ in/in°C
	Above Tg:	137	x 10 ⁻⁶ in/in°C
Shore D Hardness:	85		
Lap Shear @ 23°C:	> 2,000	psi	
Die Shear @ 23°C:	≥ 30	Kg	10,668 psi
Degradation Temp:	411	°C	
Weight Loss:			
	@ 250°C:	0.07	%
	@ 300°C:	0.63	%
Suggested Operating Temperature:	< 350	°C	(Intermittent)
Storage Modulus:	631,753	psi	
* Particle Size:	≤ 20	microns	

ELECTRICAL AND THERMAL PROPERTIES:		
Thermal Conductivity:	0.5	W/mK

OPTICAL PROPERTIES @ 23°C:		
Spectral Transmission:	< 1% @ 300-2150	nm
Refractive Index:	N/A	

This information is based on data and tests believed to be accurate. Epoxy Technology, Inc. makes no warranties (expressed or implied) as to its accuracy and assumes no liability in connection with any use of this product.

EPOXY TECHNOLOGY, INC.

14 FORTUNE DRIVE, BILLERICA, MA 01821 (978) 667-3805, FAX (978) 663-9782

www.epotek.com